

CLAIMS

1. A method for producing a screw provided with an interior engaging member, comprising: using ultrahigh-strength steel ~~is used~~ as a source material and cold forming the screw including the interior engaging member from the source material.
2. A method according to claim 1, wherein the ultrahigh-strength steel has a composition C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.
3. A screw indexable inserts, comprising ultrahigh-strength steel formed with head having an interior engaging member, by way of cold forming.
4. A screw according to claim 3, wherein the ultrahigh-strength steel has a composition of C 0.03, Mo 5.0, Ni 18.5, Co 8.5, Ti 0.6, Al 0.1, moiety Fe.